

Technical Data Sheet

EBM NC Wood Filler Colored

NC5001

Description : A Nitrocellulose colored wood filler for all types of Wood designed to fill the holes and the cracks of wood surfaces.

Features:

1. Hi filling power
2. Color Matching
3. Excellent adhesion
4. Easy Sanding

Physicals Properties:

Viscosity (Rot thinner at 25 ⁰ C)	:	220 - 240 POISE
Finish	:	Matt
Flash Point	:	16 ⁰ C
Specific Gravity	:	1.5 ± 0.02 kg/L
Solid by Weight	:	63% ± 2
Coverage rate	:	3 - 4m ² /Liter
Dry film thickness	:	200 micron
Shelf Life (dry and cool store)	:	One year

Surface Preparation and Application Method:

1. The surface should be dry, free from dirt, oil, grease and powdery material.
2. Sand the entire surface until completely smooth.
3. Apply two coats of **EBM NC Sanding Sealer** by cross-coat technique in order to obtain a high-build and ensure optimum spreading.
4. Allow five (5) minutes flash off between coats.
5. Fill holes and cracks with **EBM NC Wood Filler Colored**.
6. After drying, sand until completely smooth.

EBM

Coatings and Chemicals

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Dilution and Application:

Type of thinner	:	No thinning required
Tools	:	Trowel, knifing putty

Drying time (at 30°C):

Touch dry	:	45 - 60 minutes
Hard dry	:	90 - 100 minutes
Sandable	:	2 hours

Subsequent Coats:

EBM NC Lacquer Clear (Matt, 10% Gloss, 30%Gloss, semi-gloss, full gloss)

Colors: Selected colors

Packing: 3.5 Liter Gallon, One Litter Can

Remarks:

Before Application

- Stir thoroughly
- Check Temperature above 5⁰C and relative humidity less than 85%

After Application

- Clean all tools used immediately with TH 250 Thinner
- Close the cans after used
- Store in dry and cool area

For more information, don't hesitate to contact our Technical Department.