

# EBM

Coatings and Chemicals

## Technical Data Sheet

### **EBM** EP Epoxy Lacquer

EP3000  
Matt

EP3090  
Gloss

**Description :** A two component solvent type Epoxy Lacquer, based on high molecular Weight epoxy resin, and special additives, for interior application on Concrete and structural steel.

#### **Features:**

1. High alkali resistance
2. Outstanding Mechanical properties
3. Good abrasion resistance
4. Excellent resistance to mild Acids and Chemicals

#### **Physicals Properties:**

Type of Hardener	:	Polyamide resin
Finish	:	Matt and Gloss
Flash Point	:	26 <sup>0</sup> C (mixed)
Specific Gravity	:	Comp.A 1.0 kg/L $\pm$ 0.1 Comp.B 0.9 kg/L $\pm$ 0.02 Mix. App 1.01 kg/L + 0.01
Solid by Volume (mixed)	:	50 $\pm$ 2
Coverage rate	:	14 - 16m <sup>2</sup> /Liter
Dry film thickness	:	40 - 60 micron
Shelf Life (dry and cool store)	:	One year

#### **Surface Preparation and Application Method:**

1. The surface should be dry, free from dirt, oil, grease and powdery material.
2. For old painting, remove the old paint as much as possible by wire brush, blasting or by mechanical tool, remove the rust completely and clean the surface.
3. Apply thin primary coat to be followed by full coat of **EBM** EP Epoxy Lacquer.
4. For certain thickness additional coats may be applied.

**Doha Factory for Paints and Chemicals**

Tel-44504119 - Fax: 44510566 - P.O.Box:35409. New Industrial Area-Doha Qatar

E-mail: [info@dohapaints.com](mailto:info@dohapaints.com). [www.dohapaints.com](http://www.dohapaints.com)

# EBM

Coatings and Chemicals

## Technical Data Sheet

### EBM EP Epoxy Lacquer

EP3000  
Matt

EP3090  
Gloss

#### Dilution and Application:

Type of thinner	:	TH600
Percentage of thinning	:	0 - 5% by volume
Mixing ratio	:	3: 1 (part A: part B Vol/Vol)
Pot life (after mixing at 30 <sup>0</sup> C)	:	4 – 5 hours
For Air less spray gun	:	nozzle orifice 0.015 – 0.018 inch Output pressure 120 – 140 bar
For Air spray gun	:	nozzle orifice 1.0 – 1.5mm Output pressure 2 – 3 bar

EBM EP Epoxy Lacquer can be used by roller

#### Drying time (at 30<sup>0</sup>C):

Touch dry	:	3 – 4 hours
Hard dry	:	10 – 12 hours
Second coat	:	12 hours
Full Cure	:	7 days

#### Subsequent Coats:

NONE

Colors:      **Transparent**

Packing:      (14 Liter drum + 4.5 Liter Gallon Hardener), (3 Liter Gallon + 1 Liter Hardener)

#### Remarks:

Before Application

- Stir thoroughly
- Allow the mixture to mature for 10 – 15 minutes before application
- Check Temperature above 10<sup>0</sup>C and relative humidity less than 85%

After Application

- Clean all tools used immediately with Thinner TH600.
- Close the cans after used
- Store in dry and cool area
- 

For more information, don't hesitate to contact our Technical Department.

**Doha Factory for Paints and Chemicals**

Tel-44504119 - Fax: 44510566 - P.O.Box:35409. New Industrial Area-Doha Qatar

E-mail: [info@dohapaints.com](mailto:info@dohapaints.com). [www.dohapaints.com](http://www.dohapaints.com)